

Date: Wednesday, 23/07/2008 8:07:29 AM
 User: Linda Lacelle

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEBBING
 Job Number : 40716
 Estimate Number : 10755
 P.O. Number :
 This Issue : 23/07/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run : 38258
 Part Number : D3320041
 Drawing Number : D3320 REVC
 Project Number : N/A
 Drawing Revision : C
 Material :
 Due Date : 30/07/2008 Qty: 10 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est: A 05.02.09 New Issue KJ/JLM
 Est Rev:B 08-05-14 chg to revC as per dwg DD verified
 by:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O:

Fabricate D3320-041 as per Dwg D3320

Possible Supplier: Aerotex or Tulmar

Material: Nylon, MIL-W-4088K, Type XVII, Class 1A, color red

Material release note is required

u 08.07.23

2.0 D3320041P Webbing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Webbing

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

Rec 8/2/31 (2)
 Note 8/2/31 (2)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 8/8/6 (+2)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 489

Rec 8/8/6 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 23/07/2008 8:07:29 AM
User: Linda Laçelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 40716

Part Number: D3320041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE

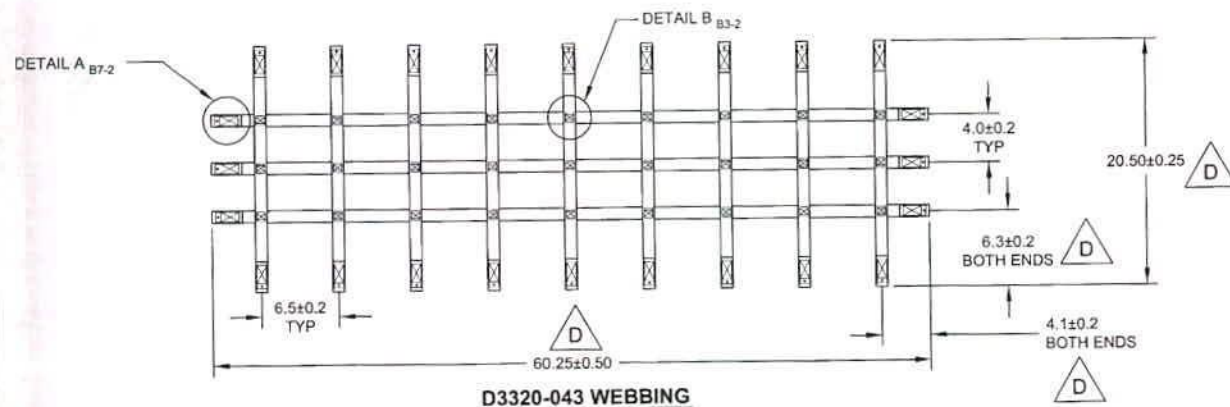
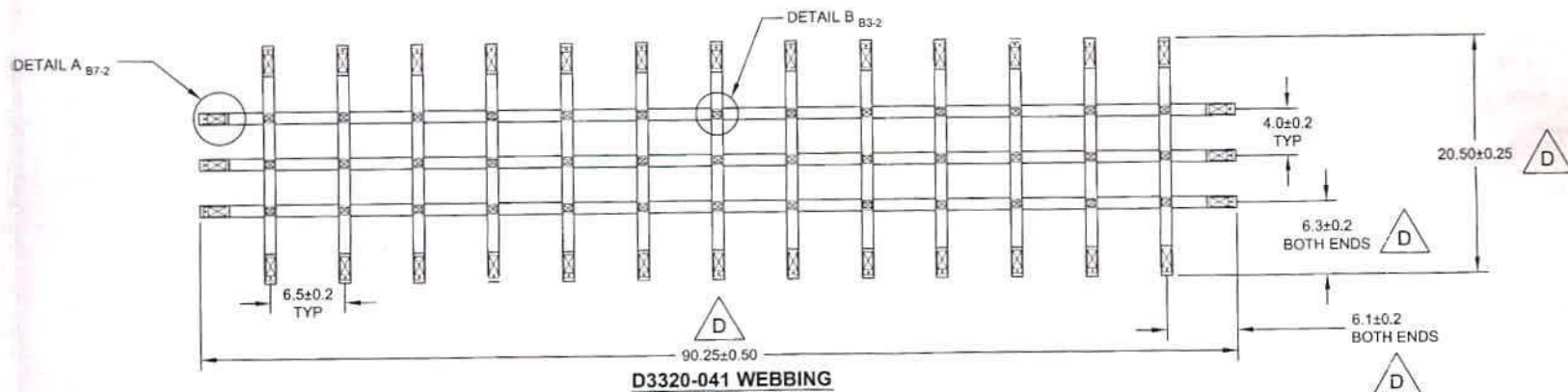


Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Handwritten: 8-08-06
u o



NOTES:

- 1) MATERIAL: WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3320-041 - 0.39 LBS, D3320-043 - 0.30 LBS
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

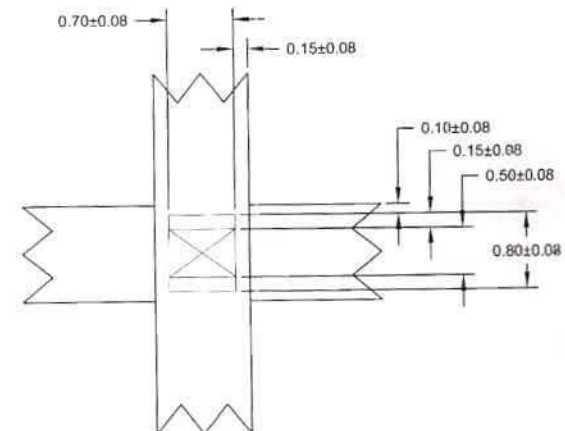
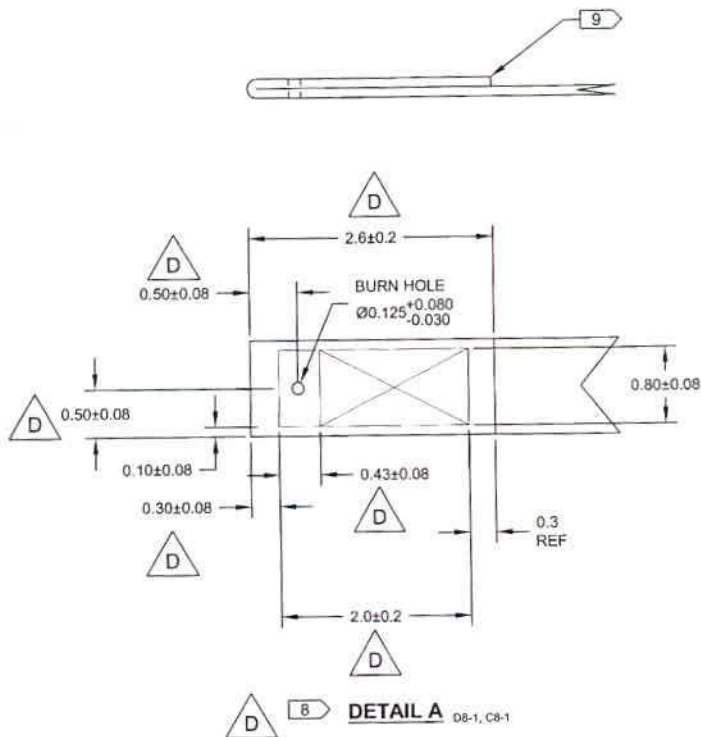
RELEASED
08-07-22 / 11P

D	AMEND STITCHING DETAIL A (ZN B7-2) PER SUPPLIER, INCREASE LENGTH/WIDTH DUE TO TYPE XVII WEBBING (ZN D2-1, C5-1, B6-1, B4-1); REASON: SUPPLIER CAPABILITIES	PH	08.06.23
C	TYPE XVII WAS TYPE II (ZN A6-1); ADD WEIGHT (ZN A7-1); REASON: PRODUCT IMPROVEMENT, REF PAR 08-009	PH	08.04.23
B	REVISED TOLERANCE AND REFORMAT	MB	07.05.29
A	NEW ISSUE	PH	04.09.28
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.06.23		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. D
D3320 SHEET 1 OF 2
TITLE SCALE
WEBBING N'S

COPYRIGHT © 2004 BY DART AEROSPACE LTD
THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.



8 DETAIL B DS-1, CS-1

RELEASED
08-07-23

DESIGN	REF	DART AEROSPACE LTD	
DRAWN	IR	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3320	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WEBBING	NTS
DATE	08.06.23	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
ALL DOCUMENTS ARE PROPERTY OF DART AEROSPACE LTD AND ARE SUPPLIED ON THE EXPRESS UNDERSTANDING THAT THEY ARE NOT TO BE USED FOR ANY PURPOSES OR FOR ANY REPRODUCTION WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD			



#24, 2333 - 18 Ave NE
Calgary, AB T2E 8T6
Phone: (403) 295-8770
Fax: (403) 313 0793

Packing Slip

Date	Packing Slip#
7/30/2008	5530

Ship To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Invoice To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Customer Phone

1-613-632-3336

Customer Fax

1-613-632-4443

Ship Via

FedEx

Courier Acct No.

15179324-0

Ship Date

7/30/2008

P.O. No.

6822

Item	Description	Part Number	Qty
SKI WEB NET	SKI BASKET WEB NET *8 ON BACK ORDER* GST On Sales <i>S 08/06/08</i>	D3320-041	2 <i>P 8/7/31</i>

Thank you for doing business with Aerotex Interiors!

www.aerotexinteriors.com

GST/HST No.

139110308



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 -8770 - Fax: (403) 313 - 0793 -

CERTIFICATION OF CONFORMANCE

Customer Purchase Order:

6822

Our Work Order:

5530

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

WEBBING - MIL-W-4088 RED T 17

8/8/06
HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH FAR 25.853 (A) AND DWG REV C.

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE



Intra-Canada Air Waybill Lettre de transport aérien intérieure

Not all services and options available to all destinations.
Certains services et options ne sont pas disponibles pour toutes les destinations.

Freight / Pwt. G.S.T. / H.S.T. P.S.T. / S.T. Other / Autre Total

1 From Please print and press firmly. / Expéditeur Écrivez en caractères d'imprimerie. Appuyez fermement SVP.

Date 07/31/05 Sender's FedEx Account Number / N° de compte FedEx de l'expéditeur 1517-9324-0

Sender's Name / Nom de l'expéditeur Brigitte Phone / Téléphone 413 432 5200

Company / Nom de la société DART AEROSPACE LTD

Address / Adresse 1270 ABERDEEN ST

City / Ville HAWKESBURY Province ON Postal Code / Code postal K6A1K7

2 Your Internal Reference / Votre référence interne

First 24 characters will appear on invoice.
Les 24 premiers caractères apparaîtront sur la facture.

PO # 6972

3 To / Destinataire

Recipient's Name / Nom du destinataire Carson Phone / Téléphone 413 295 8770

Company / Nom de la société Aerotex Interior

Address / Adresse #241 2833-1511 AVE. NE

City / Ville Calgary Province AB Postal Code / Code postal T2E9T6

4 Shipment Information / Informations sur l'envoi

Total Packages / Nombre total de colis 1 Total Weight / Poids total 2.5 ☒ lb. ☐ kg. DIM / Poids VOL 8/8/8 ☒ po ☐ cm

Total Declared Value / Valeur totale déclarée \$ 100

5a Express Package Service / Service colis express

☒ FedEx Priority Overnight ☐ FedEx First Overnight ☐ FedEx 2Day

5b Express Freight Service / Service fret express

☐ FedEx 1Day Freight ☐ Booking Number / Numéro de réservation REQUIRED/REQUIS

6 Packaging / Emballage

☐ FedEx Envelope* ☐ FedEx Pak* ☐ FedEx Box ☐ FedEx Tube ☒ Other / Autre

Sender's Copy
Copie expéditeur

Try online shipping at fedex.ca
Essayez le service d'expédition en ligne à fedex.ca

Questions? Visit our Web site at fedex.ca
or call 1.800.GoFedEx 1.800.463.3339.

Des questions? Visitez notre site Web à fedex.ca
ou composez le 1.800.GoFedEx 1.800.463.3339.

7 Special Handling / Manutention spéciale

☐ HOLD at FedEx Location / RETENIR à la succursale FedEx
☐ SATURDAY Delivery / Livraison le SAMEDI
Available to select locations. Not available for FedEx First Overnight and FedEx 1Day Freight. / Disponible à certaines adresses. Pas disponible pour FedEx First Overnight et FedEx 1Day Freight.

Does this shipment contain dangerous goods? / Cet envoi contient-il des marchandises dangereuses?
Must check one box / Cocher une seule case
☐ No / Non ☐ Yes / Oui
Shipper's Declaration not required / Déclaration de l'expéditeur non requise
☐ Dry Ice / Dioxyde de carbone, solide
Cargo Aircraft Only / Avion cargo uniquement

8 Payment Bill transportation charges to / Paiement Facturer le transport à :

Enter FedEx Acct. No. or Credit Card No. below.
Indiquer ci-dessous le n° de compte FedEx ou de la carte de crédit.

9 Sign to Authorize Delivery Without a Signature / Signer pour autoriser la livraison sans signature

Sender authorizes Federal Express to deliver this shipment without obtaining a delivery signature and shall indemnify and hold harmless Federal Express from any claims resulting therefrom. / L'expéditeur autorise Federal Express à livrer le présent colis sans avoir obtenu de signature attestée de la livraison et libère Federal Express de toute réclamation pouvant en résulter.

Sender's Signature / Signature de l'expéditeur Brigitte Halda

10 Required Signature / Signature requise

Sender's signature & liability limitation / Signature de l'expéditeur et limite de responsabilité.
Use of this Air Waybill constitutes your agreement to all the terms and conditions on the back of this Air Waybill and in our current Service Guide, which may limit our liability for damage, loss, delay, shortage, misdelivery, misinformation, or failure to provide information in connection with your shipment. Features of service may vary from location to location. See our current Service Guide or call 1.800.GoFedEx 1.800.463.3339 for further information.

En utilisant cette lettre de transport aérien, vous acceptez les clauses et conditions qui figurent au verso de celle-ci ainsi que dans notre Guide des services courants, clauses qui peuvent limiter notre responsabilité à l'égard des dommages, pertes, retards, livraisons incomplètes, livraisons erronées, informations fautives ou inexactes de l'information sur votre envoi. Les modalités de service peuvent varier d'un endroit à l'autre. Voir notre Guide des services courants ou téléphonez au 1.800.GoFedEx 1.800.463.3339 pour plus d'information.

Sender's Signature / Signature de l'expéditeur Brigitte Halda

PART 15/258
Rev. Date 5/04
©1994-2004 FedEx
PRINTED IN U.S.A.

8501 2753 1156

Form
ID No.
N° du
formulaire
0450

RETAIN THIS COPY FOR YOUR RECORDS / CONSERVEZ CET EXEMPLAIRE POUR VOS DOSSIERS